Quick process pickles are made by adding acid in the form of vinegar, whereas acid in fermented pickles is produced by bacteria over a span of weeks.

**Recommended Varieties of Cucumbers**
Use a pickling variety of cucumber. Seed catalogs are a good source of information about cucumber varieties suitable for pickling.

**Quality**
Select firm cucumbers of the appropriate size—about 2 inches for gherkins and 5 inches for dills. When buying cucumbers, select unwaxed ones for pickling whole. Use odd-shaped and more mature cucumbers for relishes and bread-and-butter-style pickles.

**Containers**
A 1-gallon container holds 5 pounds of fresh cucumbers; a 5-gallon container holds 25 pounds. Do not use copper, iron, galvanized metal containers, or lead-glazed crocks. If you are unsure about the safety of a container, use an alternative. Glass and stainless steel containers are excellent substitutes for stone crocks. Other 1- to 3-gallon food-grade containers may be used if they are lined inside with a clean food-grade plastic bag. *Do not use garbage bags or trash can liners.*

**Preparation**
Wash cucumbers and cut 1/16 inch off the blossom end.

If good-quality ingredients are used in pickling and up-to-date methods are followed, lime and alum are not needed for crisp pickles. Soaking cucumbers in ice water for 4 to 5 hours prior to pickling is a safer method for making crisp pickles. Commercially available calcium chloride products such as Ball Pickle Crisp® and Mrs. Wages Xtra Crunch® may be used to improve the texture of quick process pickles, if desired. Follow manufacturers’ instructions for use.

**Canning Procedure**
Wash jars. Prepare lids according to the manufacturer’s instructions. Fill jars with product. Wipe sealing edge of jars with a clean, damp paper towel. Add lids and tighten screw bands. Process jars in a boiling water or atmospheric steam canner or use the low-temperature pasteurization treatment.

**To Process in a Boiling Water Canner**
Fill canner halfway with water and preheat to 180°F for hot packs or 140°F for raw packs. Load sealed jars into the canner rack and lower with handles, or load one jar at a time with a jar lifter onto rack in canner. Add water, if needed, to 1 inch above jars and cover. When water boils vigorously, lower heat to maintain a gentle boil and process jars for the time given in Table 1.

**To Process in an Atmospheric Steam Canner**
Preheat the base of a steam canner that has been filled with the amount of water designated in the instruction manual that comes with the canner (usually about 2 quarts). Set the rack in the base of the canner. Heat water in the base of the canner to 180°F. As each jar is filled, place it on canner rack, keeping the cover or lid on the atmospheric steam canner as you work. When all jars are in the canner, bring the canner to a boil over medium to medium-high heat until a steady column of steam at least 6 inches long escapes from the vent hole(s). Processing time begins when there is a steady column of steam 6 to 8 inches long. Slowly adjust the heat to maintain a steady column of steam throughout the processing time.

**To Process Using Low-Temperature Pasteurization Treatment**
Place jars in a canner filled halfway with warm (120 to 140°F) water. Add hot water to 1 inch above jars. Heat the water and maintain a 180°F water temperature for 30 minutes. Use a calibrated thermometer clipped to the side of the pot to be certain that the water temperature is at least 180°F during the entire 30 minutes. Temperatures higher than 185°F may cause unnecessary softening of pickles. This treatment results in a better product texture but must be carefully managed to avoid possible spoilage. *Caution:* Use only when recipe indicates.

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**CAUTION:** The level of acidity in a pickled product is as important to its safety as it is to taste and texture. Do not alter vinegar, food, or water proportions in a recipe or use vinegar with unknown acidity. Use only recipes with tested proportions of ingredients. There must be a minimum, uniform level of acid throughout the mixed product to prevent the growth of botulinum bacteria.
After processing is complete, set canner off heat and remove canner lid. Wait 5 minutes. Remove jars from canner with a jar lifter and place on a towel or rack. Do not retighten screw bands. Cool jars for 12 to 24 hours and remove screw bands. Check lid seals. If the center of the lid is indented, the jar is sealed.

Wash, dry, label, and store sealed jars in a clean, cool, dark place. If lid is unsealed, examine and replace jar if defective, use new lid, and reprocess as before. Wash screw bands and store separately. Pickles are best if used within a year and are safe as long as the lids remain vacuum sealed.

**Quick Fresh Pack Dill Pickles**

- 8 lb of 3- to 5-inch pickling cucumbers
- 2 gal water
- 1¼ cups canning or pickling salt (divided)
- 1½ qt vinegar (5%)
- ½ cup sugar
- 2 qt water
- 2 Tbsp whole mixed pickling spice
- 3 Tbsp whole mustard seed
- About 14 heads of fresh dill (3 heads to 1½ heads per pint jar)
- or 4½ Tbsp dill seed (1 Tbsp to 1½ tsp per pint jar)

Yields 7 to 9 pints

**PROCEDURE.** Wash cucumbers. Cut ¼ inch from the blossom ends and discard. Leave ¼ inch of cucumber stem ends attached. Dissolve ¾ cup of salt in 2 gallons of water. Pour brine water over cucumbers and let stand for 12 hours. Drain. Combine vinegar, ½ cup of salt, sugar, and 2 quarts of water. Add mixed pickling spices tied in a clean white cloth. Heat to boiling. Fill jars with cucumbers. Add 1 teaspoon of mustard seed and 1½ heads of fresh dill per pint (or 1½ teaspoons dill seed). Cover with boiling liquid, leaving ½ inch of headspace. Adjust lids and process jars as described in Table 1 or use the low-temperature pasteurization treatment described earlier.

**Quick Sweet Pickles**

- 8 lb of 3- to 4-inch pickling cucumbers
- ½ cup canning or pickling salt
- 4½ cups sugar
- 3½ cups vinegar (5%)
- 2 tsp celery seed
- 1 Tbsp whole allspice
- 2 Tbsp mustard seed

Yields 7 pints

**PROCEDURE.** Wash cucumbers. Cut ¼ inch from the blossom ends and discard. Leave ¼ inch of stem ends of cucumbers attached. Slice or cut in strips, if desired. Place in bowl and sprinkle with ¼ cup of salt. Cover with 2 inches of crushed or cubed ice. Refrigerate for 3 to 4 hours. Add more ice as needed. Drain well. Combine sugar, vinegar, celery seed, allspice, and mustard seed in a 6-quart pot to make pickling syrup. Heat to boiling.

For a Hot Pack

Add cucumbers and heat slowly until vinegar mixture returns to boil. Stir occasionally to make sure vinegar mixture heats evenly. Fill sterile jars with cucumbers and add hot pickling syrup, leaving ½ inch of headspace. Process as described in Table 1.

For a Raw Pack

Fill jars with cucumbers and add hot pickling syrup, leaving ½ inch of headspace. Adjust lids and process jars as described in Table 1 or use the low-temperature pasteurization treatment described earlier.

**VARIATION.** Add two slices of raw onion to each jar before filling with cucumbers.

**Sweet Gherkins**

- 5 qt (about 7 lb) 1½-inch cucumbers
- ½ cup canning or pickling salt
- 8 cups sugar
- 1¼ cups canning or pickling salt
- 1½ qt vinegar (5%)
- ¾ tsp turmeric
- 2 tsp celery seed
- 2 tsp whole mixed pickling spice
- 2 cinnamon sticks
- ½ tsp fennel (optional)
- 2 tsp vanilla (optional)

Yields 6 to 7 pints

**First Day**

**MORNING.** Wash cucumbers thoroughly; scrub with vegetable brush. Cut ¹/₁₆ inch slice off blossom ends and discard. Leave ¼ inch of stem ends attached. Drain cucumbers; place in large suitable container and cover with boiling water.

**AFTERNOON (6–8 HOURS LATER).** Drain, add ¼ cup of salt, and cover with fresh, boiling water.

**Second Day**

**AFTERNOON.** Drain, add ¼ cup of salt, and cover with fresh, boiling water.

**Third Day**

**MORNING.** Drain and then prick cucumbers in several places with table fork. Make syrup from 3 cups of the sugar and 3 cups of the vinegar; add turmeric and spices. Heat to boiling and pour over the cucumbers. (Cucumbers will be partially covered at this point.)

**AFTERNOON (6–8 HOURS LATER).** Drain syrup into pan. Add 2 cups of the sugar and 2 cups of the vinegar to the syrup. Heat to boiling and pour over pickles.

**Fourth Day**

**MORNING.** Drain syrup into pan. Add 2 cups of the sugar and 1 cup of the vinegar to syrup. Heat to boiling and pour over pickles.

**After Processing**

After processing is complete, set canner off heat and remove canner lid. Wait 5 minutes. Remove jars from canner with a jar lifter and place on a towel or rack. Do not retighten screw bands. Cool jars for 12 to 24 hours and remove screw bands. Check lid seals. If the center of the lid is indented, the jar is sealed.

Wash, dry, label, and store sealed jars in a clean, cool, dark place. If lid is unsealed, examine and replace jar if defective, use new lid, and reprocess as before. Wash screw bands and store separately. Pickles are best if used within a year and are safe as long as the lids remain vacuum sealed.

**PROCEDURE.** Wash cucumbers thoroughly; scrub with vegetable brush. Cut ¹/₁₆ inch slice off blossom ends and discard. Leave ¼ inch of stem ends attached. Drain cucumbers; place in large suitable container and cover with boiling water.

**AFTERNOON (6–8 HOURS LATER).** Drain, add ¼ cup of salt, and cover with fresh, boiling water.

**Third Day**

**MORNING.** Drain and then prick cucumbers with table fork. Make syrup from 3 cups of the sugar and 3 cups of the vinegar; add turmeric and spices. Heat to boiling and pour over cucumbers. (Cucumbers will be partially covered at this point.)

**AFTERNOON (6–8 HOURS LATER).** Drain syrup into pan. Add 2 cups of the sugar and 2 cups of the vinegar to the syrup. Heat to boiling and pour over pickles.

**Fourth Day**

**MORNING.** Drain syrup into pan. Add 2 cups of the sugar and 1 cup of the vinegar to syrup. Heat to boiling and pour over pickles.

**AFTERNOON (6–8 HOURS LATER).** Drain syrup into pan. Add remaining 1 cup of sugar and the vanilla to the syrup; heat to boiling. Pack pickles into hot pint jars and cover with the boiling syrup to ½ inch from the top of the jar. Remove air bubbles.
Pickled Beets

7 lb of 2- to 2½-inch-diameter beets
4 cups vinegar (5%)
1½ tsp canning or pickling salt
2 cups sugar
2 cups water
2 cinnamon sticks
12 whole cloves
4 to 6 onions (if desired)

Yields approx. 8 pints


VARIATION. Pickled whole baby beets. Follow above directions but use beets that are 1 to 1½ inches in diameter. Pack whole; do not slice. Onions may be omitted.


Bread-and-Butter Pickles

6 lb of 4- to 5-inch pickling cucumbers
2 qt thinly sliced onions (about 3 lb)
½ cup canning or pickling salt
1 qt vinegar (5%)
4½ cups sugar
2 Tbsp mustard seed
1½ Tbsp celery seed
1 Tbsp ground turmeric

Yields approx. 8 pints

PROCEDURE. Cut cucumbers into ¼-inch slices. Combine cucumbers and onion slices in a large bowl. Add salt. Cover with 2 inches of crushed or cubed ice. Refrigerate for 3 to 4 hours, adding more ice as needed. Drain cucumbers and onions. Discard remaining ice. Add sugar and remaining ingredients to vinegar in a large pot. Boil for 10 minutes. Add drained cucumbers and onions. Slowly reheat to boiling. Fill pint jars with slices and cooking syrup, leaving ½ inch of headspace. Adjust lids and process jars as described in Table 1 or use the low-temperature pasteurization treatment described earlier.

VARIATION. For squash bread-and-butter pickles, substitute slender (1½ to 2 inches in diameter) zucchini or yellow summer squash for cucumbers.

Store for 4 to 5 weeks to develop flavor before eating.

Pickle Relish

3 qt fresh chopped cucumbers
3 cups chopped sweet green peppers
3 cups chopped sweet red peppers
1 cup chopped onion
½ cup canning or pickling salt
2 qt water
1 qt ice
2 cups sugar
4 tsp each of mustard seed, turmeric, whole allspice, and whole cloves
1½ qt white vinegar (5%)

Yields 8 to 9 pints

PROCEDURE. Add salt, ice, cucumbers, peppers, and onions to water and let stand for 4 hours. Drain and cover vegetables with fresh ice water for another hour. Drain again. Combine spices in a spice bag or cheesecloth bag. Add spices to sugar and vinegar. Heat to boiling and pour mixture over vegetables. Cover and refrigerate for 24 hours. Heat mixture to boiling, remove spice bag, and fill clean jars while hot, leaving ½ inch of headspace. Adjust lids and process jars as described in Table 1.

Pickled Cauliflower or Brussels Sprouts

12 cups of 1- to 2-inch cauliflower flowerets or small Brussels sprouts
4 cups white vinegar (5%)
2 cups sugar
2 cups thinly sliced onions
1 cup diced sweet red peppers
2 Tbsp mustard seed
1 Tbsp celery seed
1 tsp turmeric
1 tsp red pepper flakes

Yields approx. 4 pints

PROCEDURE. Wash cauliflower flowerets or Brussels sprouts (remove stems and blemished outer leaves) and boil in salt water (4 tsp of canning salt per gallon of water) for 3 minutes for cauliflower and 4 minutes for Brussels sprouts. Drain and cool just enough to stop the cooking. Combine vinegar, sugar, onion, diced pepper, and spices in large saucepan. Bring to a boil and simmer for 5 minutes. Remove spice bag. Fill jars with drained cauliflower flowerets or Brussels sprouts and pickling solution, leaving ½ inch of headspace. Adjust lids and process in a boiling water canner or atmospheric steam canner according to the directions in Table 1.

**Reduced-Sodium Sweet Pickles**

4 lb (3- to 4-inch) pickling cucumbers

Brining solution:
- 1 qt distilled white vinegar (5 percent)
- 1 Tbsp canning or pickling salt
- 1 Tbsp mustard seed
- ½ cup sugar

Canning syrup:
- 1½ cups distilled white vinegar (5 percent)
- 3 cups sugar
- 1 Tbsp whole allspice
- 2¼ tsp celery seed

Yields approx. 4 to 5 pints

**PROCEDURE.** Wash cucumbers and cut ¼ inch off blossom end and discard. Cut cucumbers into ¼-inch slices. In a large saucepot, mix the ingredients for the brining solution. Add the cut cucumbers, cover, and simmer until the cucumbers change color from bright to dull green (about 5 to 7 minutes). At the same time, mix canning syrup ingredients in a saucepan. Bring syrup to a boil. Drain the cucumber slices. Pack cucumbers in jars, leaving ½ inch of head-space. Fill jars to ½ inch from top with hot canning syrup. Remove air bubbles. Wipe jar rims. Adjust lids. Process in a boiling water canner or atmospheric steam canner according to the directions in Table 1.

*Source: Complete Guide to Home Canning (USDA Extension Service, 2015).*

**Table 1. Recommended processing times in a boiling water or atmospheric steam canner.**

<table>
<thead>
<tr>
<th>Pickle Type</th>
<th>Style of pack</th>
<th>Jar size</th>
<th>0–1,000 ft</th>
<th>1,001–6,000 ft</th>
<th>Above 6,000 ft</th>
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</thead>
<tbody>
<tr>
<td>Quick fresh pack dill</td>
<td>Raw</td>
<td>Pints</td>
<td>10</td>
<td>15</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Quarts</td>
<td>15</td>
<td>20</td>
<td>25</td>
</tr>
<tr>
<td>Quick sweet</td>
<td>Hot</td>
<td>Pints or quarts</td>
<td>5*</td>
<td>10</td>
<td>15</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Pints</td>
<td>10</td>
<td>15</td>
<td>20</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Quarts</td>
<td>15</td>
<td>20</td>
<td>25</td>
</tr>
<tr>
<td>Sweet gherkin</td>
<td>Raw</td>
<td>Pints</td>
<td>5*</td>
<td>10</td>
<td>15</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Quarts</td>
<td>10</td>
<td>15</td>
<td>20</td>
</tr>
<tr>
<td>Bread-and-butter</td>
<td>Hot</td>
<td>Pints or quarts</td>
<td>10</td>
<td>15</td>
<td>20</td>
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<tr>
<td>Pickle relish</td>
<td>Hot</td>
<td>Half-pints or pints</td>
<td>10</td>
<td>15</td>
<td>20</td>
</tr>
<tr>
<td>Pickled beets</td>
<td>Hot</td>
<td>Pints or quarts</td>
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<td>40</td>
<td>45</td>
</tr>
<tr>
<td>Pickled cauliflower or Brussels sprouts</td>
<td>Hot</td>
<td>Half-pints or pints</td>
<td>10</td>
<td>15</td>
<td>20</td>
</tr>
<tr>
<td>Reduced-sodium sweet pickles</td>
<td>Hot</td>
<td>Pints</td>
<td>10</td>
<td>15</td>
<td>20</td>
</tr>
</tbody>
</table>

*Use sterile jars. Place clean, empty jars in a boiling water canner, cover jars with water, and boil for 10 minutes.*

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